







Guided Learning

91 hrs

Independent learning hours

0 hrs



Total Learners

46

Learner breakdown

Year 1: **20** Year 2: **26**

Employer contribution

Full Price - £7,404.53

SME - N/A

Corporate - N/A

Size of cohort

3 minimum

4 maximum

Model(s) of delivery

Remote/classroom/blended

Certification

N/A

Category and Subcategory

- Category 2 Engineering & Manufacturing
- Lot Engineering & Manufacturing (General)
- Core Subject Maintenance, Installation & Repair

High Level Summary

Week 1 - Induction

Week 1, 2 & 3 – Assistant Welding – Aluminothermic Welding Training (RT1 – RT3) to give learners the knowledge, understanding and skills to be able to conduct RT1-RT3 duties on the rail infrastructure under supervision of a fully trained Rail Welder. Sessions consist of:

- Health & Safety when welding
- Personal Protective Equipment (PPE)
- Pre-welding checks
- Rail grades, profiles and wear
- Thermit welding
- Grinding & blending
- · Reporting of work

Knowledge

- Dimensional/mechanical properties of welding materials
- Welding metallurgy/joint types/controls
- Procedure specification requirements
- Causes/detection of defects
- Types/functions of welding consumables
- Requirements for storage/handling/ segregation of materials/tools
- Continuous improvement processes
- Welding risks/mitigation
- Health, safety and environmental regulations

Skills

- Comply with legislation/regulations/ organisational requirements
- Plan/prepare welding activities
- Obtain, position and assemble equipment/ safety protection
- Inspect assembly/undertake remedial work
- Set, test and monitor key parameters
- Complete progressive and final checks
- Restore the work area on completion
- Produce welds in plate and/or structural components
- Produce plate welds in main joint configurations

Behaviours

- Inclusion treat all equally
- H&S conscious
- Respect for others
- · Take responsibility for decision-making
- Challenge poor practices
- Continuous improvement

How to Apply

Telephone: 01302 815 530 Opt. 2 **Email:** bootcamps@intertrain.biz

